

**3/2-way solenoid valve**  
**UN - Universal design**



**Direct controlled valve.**

**No differential pressure is necessary for operation. When energized, the valve seat is opened directly.**

**In standard (NC) the valve closes with spring power.**

■ **Solenoid valve for gaseous and liquid media**

## TECHNICAL SPECIFICATIONS

Type of control	Direct operated, no pressure difference necessary
Design	Poppet design
Connection	Sleeve connection G1/4 - G2 DIN ISO 228/1 (BSP) <small>Further connections like NPT on request</small>
Installation	Actuator upright
Pressure	0 - 20 bar (see table on page 2)
Medium	Clean, neutral gaseous and liquid media
max. viscosity	22 mm <sup>2</sup> /s
Temperature range	Medium: -30 °C / +80 °C Environment: -30 °C / +50 °C <small>Taking into account other influencing parameters</small>
Body material	Brass 2.0401 / 2.0402 St. steel 1.4571
Metallic inner parts	Brass and st. steel
Sealing	NBR, FKM, EPDM, PTFE
Supply voltage	AC~ 24V, 110V, 230V DC= 12V, 24V <small>Other supply voltages on request</small>
Voltage tolerance	-10% / +10%
Power consumption	.012 = 18 Watt .808 = 24 Watt ⚠ .322 = 30 Watt .328 = 24 Watt ⚠ .242 = 46 Watt .248 = 30 Watt ⚠ .272 = 100 Watt .278 = 47 Watt ⚠ .352 = 150 Watt .358 = 75 Watt ⚠
Protection class	IP65 according to DIN 60529
Duty factor	100% ED-VDE 0580
Connection type	Device plug DIN 43650, terminal box
Ex-proof	acc. to 2014/34/EU (ATEX)

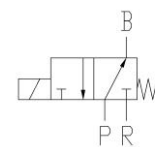
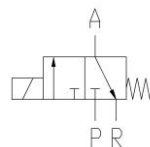
## VALVE FEATURES

- No pressure difference required
- High life time
- Simple compact valve design
- Reliable and sturdy sealing elements
- Long-term availability of spare parts

## FUNCTION

NC – non energized closed

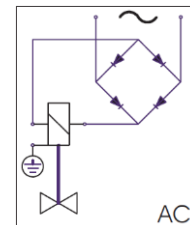
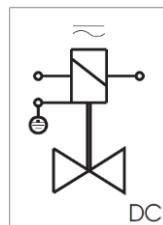
NO – non-energized open



## CONNECTION DIAGRAM

For AC/DC coils

For DC coils  
w/ integr. rectifier




## CERTIFICATES



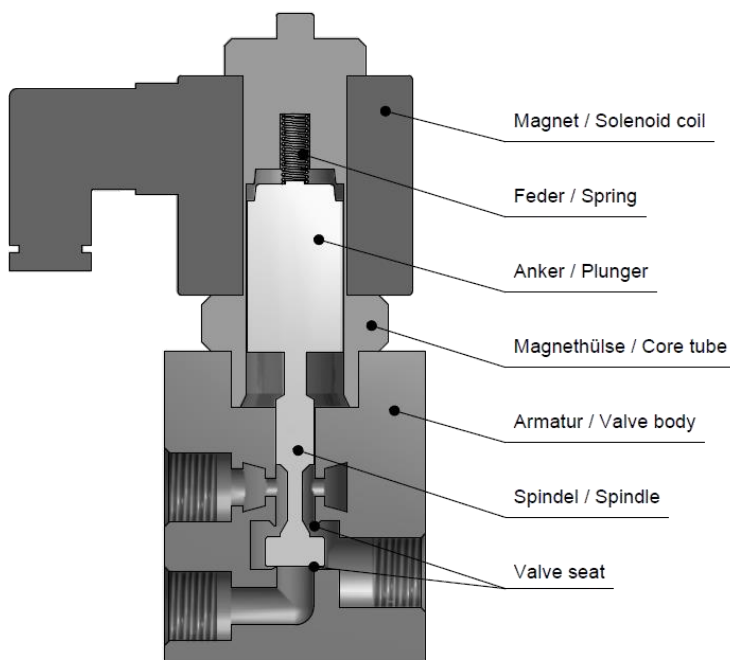
# TECHNICAL FEATURES

G	Seat Ø mm mm	Kv-value m <sup>3</sup> /h m <sup>3</sup> /h	Standard type	max. pressure for coils				
				.012	.322	.242	.272	.352
1/4	6	0,5	.7347/..01/	0-8	-	-	-	-
1/4	11	0,8	.7321/..01/	-	0-10	0-20	-	-
3/8	11	1,0	.7322/..01/	-	0-10	0-20	-	-
1/2	11	1,2	.7323/..01/	-	0-10	0-20	-	-
3/4	22	5,3	.7324/..01/	-	0-1	0-10	0-20	-
1	22	5,3	.7325/..01/	-	0-1	0-10	0-20	-
1 1/4	32	21,0	.7326/..01/	-	-	0-1	0-10	0-15
1 1/2	32	21,0	.7327/..01/	-	-	0-1	0-10	0-15
2	40	29,0	.7328/..01/	-	-	-	0-3	0-8

The flow rate mentioned in the table applies to the strongest coil.

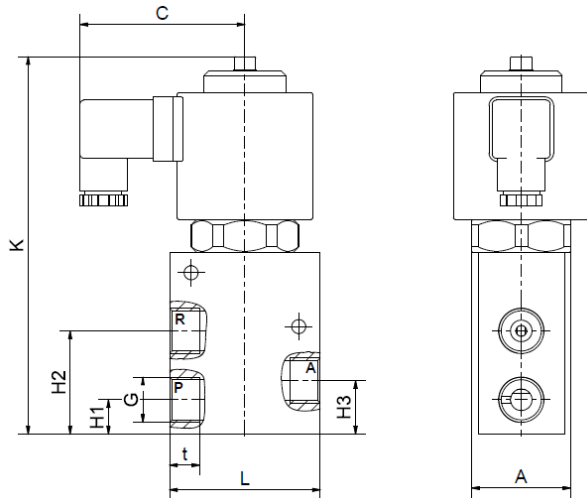
G	Seat Ø mm mm	Kv-value m <sup>3</sup> /h m <sup>3</sup> /h	Standard type	max. pressure for coils ATEX 				
				.808	.328	.248	.278	.358
1/4	6	0,5	.7347/..01/	0-10	-	-	-	-
1/4	11	0,8	.7321/..01/	-	0-4	0-10	-	-
3/8	11	1,0	.7322/..01/	-	0-4	0-10	-	-
1/2	11	1,2	.7323/..01/	-	0-4	0-10	-	-
3/4	22	5,3	.7324/..01/	-	-	0-1	0-10	-
1	22	5,3	.7325/..01/	-	-	0-1	0-10	-
1 1/4	32	21,0	.7326/..01/	-	-	-	0-5	0-10
1 1/2	32	21,0	.7327/..01/	-	-	-	0-5	0-10
2	40	29,0	.7328/..01/	-	-	-	-	0-5

The flow rate mentioned in the table applies to the strongest coil.

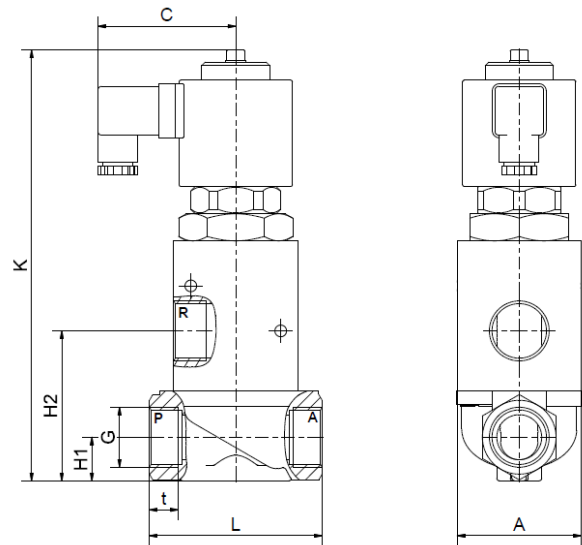


## DIMENSIONS

Type .7347 / .7321-23



Type .7324-28



Coil	.012	.808	.322 / .328*		.242 / .248		
Type	.7347	.7347	.7321-23	.7324-25	.7321-23	.7324-25	.7326-27
G	1/4	1/4	1/4 - 1/2	3/4 - 1	1/4 - 1/2	3/4 - 1	1 1/4 - 1 1/2
A	30	35	50	69	59	96	98
C	61	75	77	77	93	93	93
H1	12,5	11,5	16	24,2	16	24,2	32,5
H2	23,5	22	48	83,2	48	83,2	116,5
H3	35,5	34,5	25	-	25	-	-
K	102	118	176	240	222	250	306
L	55	60	70	96	70	96	140
t	12	12	12	16	12	16	22
kg	1,0	1,7	3,2	5,4	4,7	6,4	12,0

\*Differing dimension "C" for ATEX coils

Coil	.272/.278			.352 / .358	
Type	.7324-25	.7326-27	.7328	.7326-27	.7328
G	3/4 - 1	1 1/4 - 1 1/2	2	1 1/4 - 1 1/2	2
A	69	98	110	98	110
C	107	107	107	127	127
H1	24,2	32,5	38,5	32,5	38,5
H2	83,2	116,5	140,5	116,5	140,5
K	272	323	370	381	421
L	96	140	168	140	168
t	16	22	22	22	22
kg	10,0	15,1	18,5	26,4	29,1

## INFORMATION

- It is imperative to observe the installation and safety instructions in our operating and service manuals.
- Required ordering information: valve type, function NC/NO, pressure range, connection, nominal width, medium, flow rate, medium and ambient temperatures, connection voltage.
- **For information on the heating and performance of solenoid coils, refer to the corresponding "Coils" data sheet.**
- **Detailed production-specific drawings and other technical information will be made available when an order is placed.**

## PLEASE NOTE

Each individual application decides which valve type is required, the main factor being the resistance of the materials to the operating medium. The correct selection of materials requires knowledge of the concentration, temperature and degree of contamination of the medium. Other criteria include the operating pressure and max. volumetric flow, since, in addition to high temperatures, high pressures and high flow rates must also be taken into account when selecting the materials.

**All materials used for our valves, be it housing, seals or magnets, will be carefully selected in view of the different application areas. Any information given is non-binding and serves for orientation only. No claims under warranty can be derived therefrom.**

## ORDERING CODE

Type	Connection		Body	Sealing		Coil				Option
<b>. 73</b>	<b>2 3</b>	<b>/</b>	<b>1 0</b>	<b>0 1</b>	<b>/</b>	<b>.</b>	<b>3 2</b>	<b>2</b>	<b>-</b>	<b>X X</b>

21	G 1/4
22	G 3/8
23	G 1/2
24	G 3/4
25	G 1
26	G 5/4
27	G 6/4
28	G 2

08	St. steel 1.4581
10	Brass 2.0402
01	NBR
02	FKM
04	PTFE
06	EPDM

18	10,5 VA / 6,8 W
03	15 VA / 11 W
01	24 VA / 18,5 W
17	5,3 VA / 5,2 W
14	8,5 VA / 10 W

2	Standard IP65
8	2014/34/EU (ATEX)
HA	manual override
EA	limit switch

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